

Dart Aerospace Ltd.

Data: Wednesday, 11/07/2007 3:03:30 PM
 User: Linda Leveille

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 32709	Part Number	: D412711011
Estimate Number	: 10887	Drawing Number	: N/A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 11/07/2007	Drawing Revision	: N/A
Prsh Rev.	: NC	Material	: N/A
First Issue	: 29/05/2007	Due Date	: 05/06/2007
Previous Run	: 31685	Qty:	Z Um: Each
Written By	:		
Checked & Approved By	:		
Comment	: Est Rev:A 04.09.29 New Issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefiles and create labels per PPP D412-711-011 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412711041	Vertical Ref Door Assy
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit		
Qty Part Number Description Batch 1 D412-711-041 Vertical Reference Door Z1371		
4.0	D412711111	Wiring Harness, 212/412
Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s) Pick: Packing Kit		
Qty Part Number Description Batch 1 D412-711-111 Wiring Harness, 212/412		
5.0	EA2046915412	Instrument Panel, 412
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit		
Qty Part Number Description Batch 1 W/0 43547		

Jul 23, 2007 2:37PM Eagle Copters

No.0467 P. 12

Date: Wednesday, 11/07/2007 3:03:31 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 32709

Part Number: D412711011

Job Number:



*

Seq. #: Machine Or Operation:

Description :

1 EA20469-15-412 Instrument Panel, 212/412

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: EAGLE SAW shipping

PPP Rev:

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RFI BASE

Job Completion


L A.R. 24

Dart Aerospace Ltd.

Date: Tuesday, 6/28/2007 3:31:54 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VERTICAL REFERENCE DOOR 212/412	
Job Number	: 33194		Part Number	: D412711011	
Estimate Number	: 10987		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 6/28/2007	S.O. No. :	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 7/5/2007	
Previous Run	: 32709		Qty:	1	Um: Each
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev A 04.09.29 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041

Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

Z137/

*

4.0 D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0 EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

Y643547

*

Date: Jul 23, 2007 2:38PM, PM Eagle Copters
User: Kim Johnston

No. 0467 P. 14

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 33194

Part Number: D412711011

Job Number:



44

Seq. #: Machine Or Operation:

Description:

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



J. Hoade



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: ~~EAGLE~~ Sun - Shipping

PPP Rev:

* J. Hoade

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



7/23/07 10:10 AM



FAX

Joe Djorganoski**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: July 23 2007

TIME: 2:25 PM

No. Pages (w/cover pg.): 10

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: Urgent For your review Reply ASAP Please comment

Subject: VRD Eagle w/o 43611 and 43612

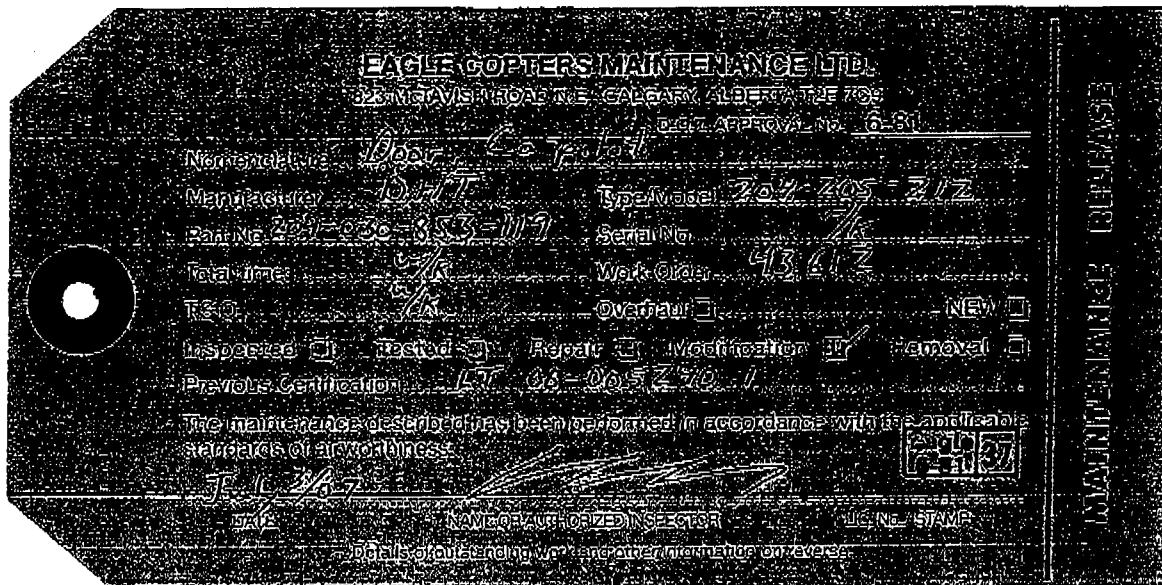
Hello Linda,

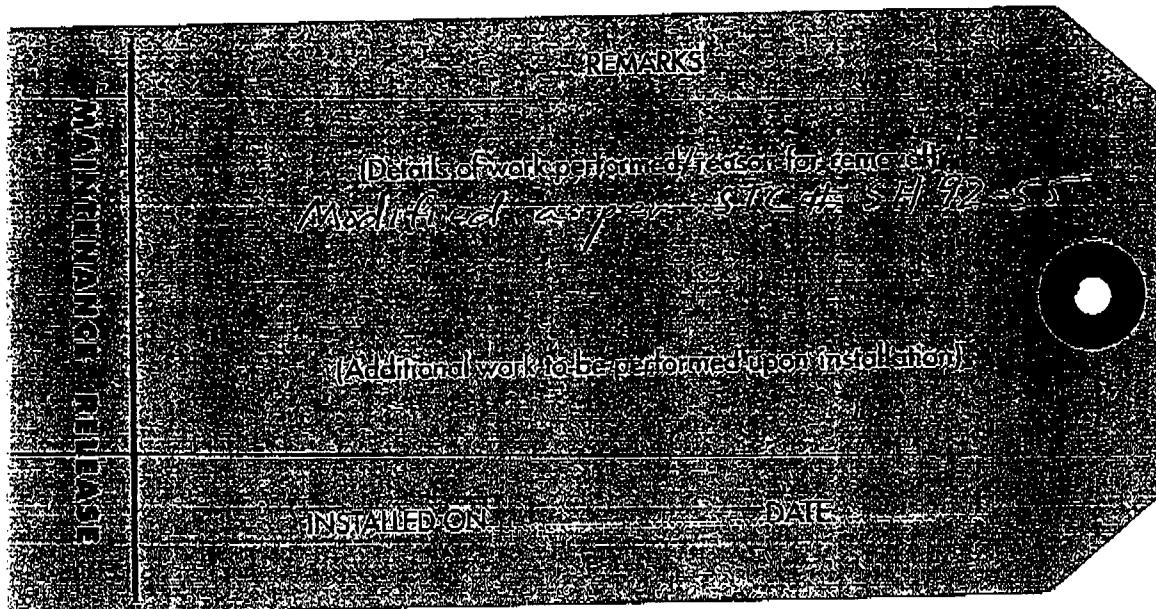
I have attached a paper work for two VRD.

Any questions please do not hesitate to contact me.

Regards,

A handwritten signature in black ink, appearing to read "Joe Djorganoski". It is written in a cursive style with some loops and variations in line thickness.





Work Order Number: 43612 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 DOOR

Squawk: 1.1**Discrepancy:**

Modify Vertical Reference Door

Resolution:

Co-Pilot Door p/n 204-030-853-119 modified as per STC No. SH 92-55. Instrument panel and wiring harness supplied separately

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

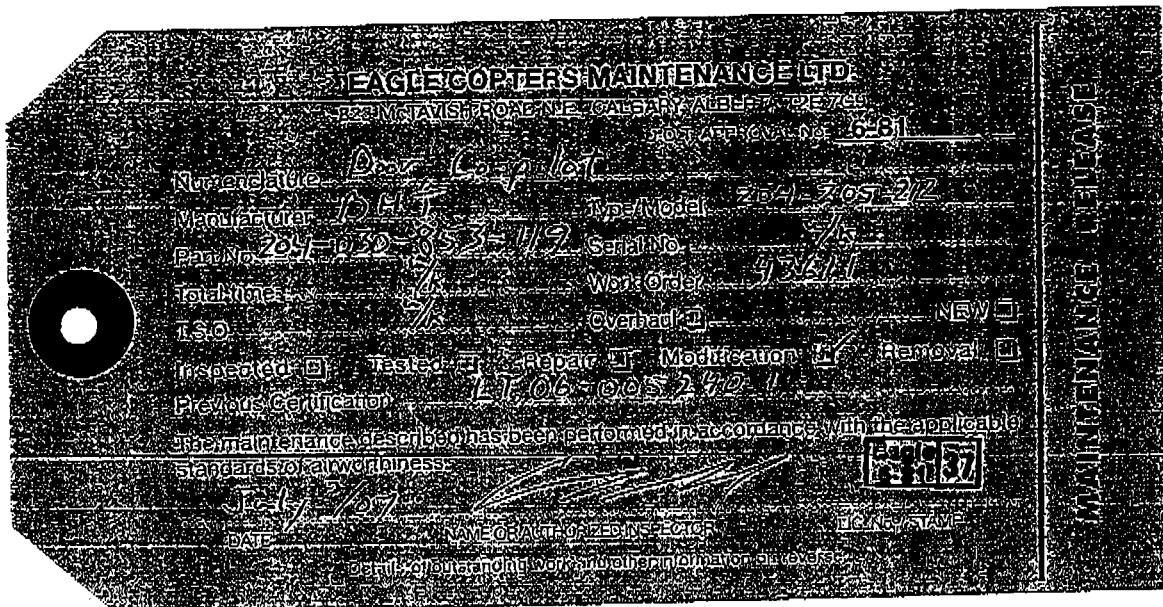
AMO 6-81 Signature: Colin Gould on 7/5/2007

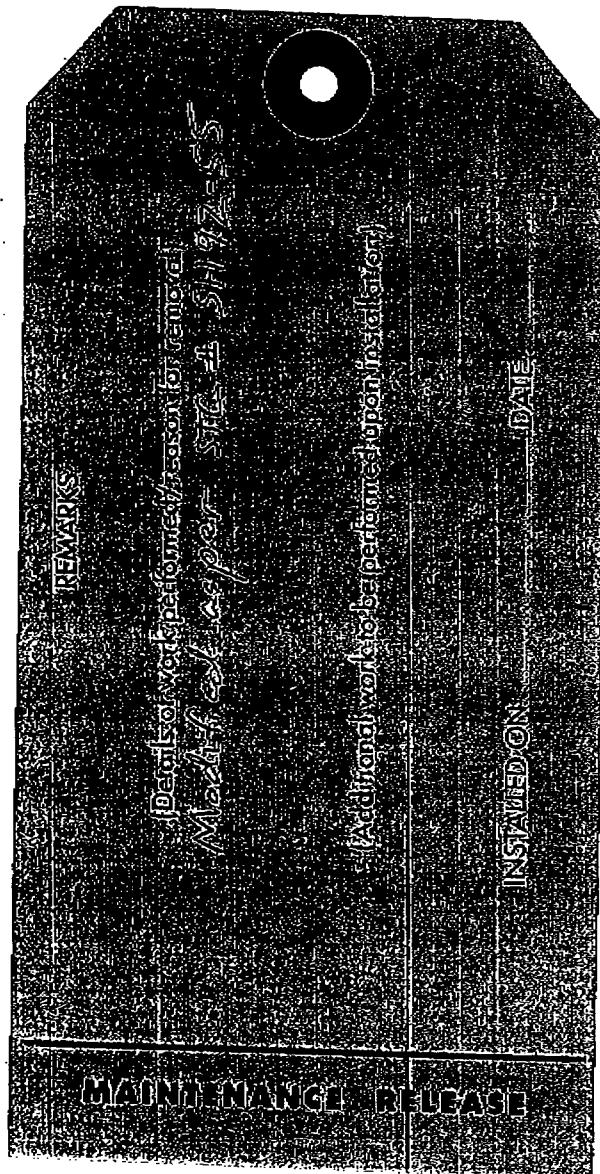
Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
204-030-481-107	ROD ASSY	LT-07-008572	New	1
204-030-853-037A	SKIN ASSY	LT-07-001175	New	1
110-070-41	SEAL	LT-07-008930	New	14

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****





Work Order Number: 43611 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item. 1 DOOR

Squawk: 1.1Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Co-Pilot Door p/n 204-030-853-119 modified as per STC No. SH 92-55. Instrument panel and wiring harness supplied separately.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 7/5/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
110-070-41	SEAL	LT-07-008930	New	14

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Friday, 09/02/2007 2:40:45 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR ASSEMBLY		
Job Number	: 21371	Part Number	: D412711041		
Estimate Number	: 10902	Drawing Number	: N/A		
P.O. Number	:	Project Number	: N/A		
This Issue	: 09/02/2007	S.O. No.	:		
Prst Rev.	: NC	Drawing Revision	: N/A		
First Issue	: 24/11/2005	Type	: PURCHASED PARTS		
Previous Run	:	Material	: N/A		
Written By	:	Due Date	: 01/07/2006		
Checked & Approved By	:	Qty:			
Comment	: Est Rev:A D4.08.18 New Issue KJ/DS				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	PG	PURCHASING
		<p>Comment: PURCHASING Issue P/O: <u>3362</u> to Eagle Copters "Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041" Send a copy of this IPP</p>
2.0	D412711041	Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Vertical Ref. Door Assy

3.0 OUTSIDE SERVICE OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door W/43611
 Attach serviceable tags 43612

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty	Part Number	Description	Batch
1	EB212-100L / EA20469-3	Window	<u>LT07-001624</u>

User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number



*

Seq. #	Machine Or Operation:	Description:
1	EA20469-05	Rubber Strip <u>06-011664</u>
1	EA20469-06	Aluminum Strip <u>Deleted</u>
1	EA20469-07	Angle <u>w/643547</u>
1	EA20469-08	Placard
1	EA20469-10	Rear Rib Assy <u>w/643547</u>
1	EA20469-11	Angle <u>w/643547</u>
1	EA20469-12	Fwd Rib <u>w/643547</u>
1	EA20469-13	Window <u>07-001279</u>
1	EA20469-14	Window Retainer <u>w/643547</u>
1	EA20469-16	Armrest Assy <u>w/643547</u>
1	EA20469-17	Angle <u>w/643547</u>
1	EA20469-18	Door Inner Skin <u>w/643547</u>
1	EA20469-21	Door Cover Panel <u>w/643547</u>
2	EA20469-23	Link <u>w/643547</u>
1	EA20469-24	Rod <u>w/643547</u>
1	EA20469-26	Arm Assy <u>w/643547</u>

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt 07-00805722 AN3-4ABolt 06-01476624 AN3-7ABolt 06-007845 N616P6 AN960-6L Washer NAS1149F0363P 07-00325190 AN960-10L Washer NAS1149F0363P 06-01491934 CR3242-4-2 Rivet 07-000510135MS20426AD3-3 Rivet 07-006985140MS20426AD4-3 Rivet 06-00246025 MS20470AD3-3 Rivet 07-00718790 MS20470AD4-3 Rivet 07-00719624 MS21042L3 Nut 07-0088572 MS21042L06 Nut 06-01477513 MS21069L3 Nut Plate 07-0069888 MS21069L08 Nut Plate 06-0097161 MS21071L3 Nut Plate 06-0131901 MS21071L08 Nut Plate 07-0069899 MS21075L3 Nut Plate 07-0042822 MS24677-12 Screw 65-0119316 MS27039-1-09 Screw 06-014772

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description:

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0 PACKAGING 1

PACKAGING RESOURCE #1



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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

①
9/07/07/24

Date: Friday, 09/02/2007 2:40:45 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VERTICAL REFFERENCE DOOR ASSEMBLY		
Job Number	: 21371					
Estimate Number	: 10902					
P.O. Number	:			Part Number	: D412711041	
This Issue	: 09/02/2007	S.O. No.	:	Drawing Number	: N/A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 24/11/2005	Type	: PURCHASED PARTS	Drawing Revision	: N/A	
Previous Run	:			Material	: N/A	
Written By	:			Due Date	: 01/07/2006	
Checked & Approved By	:			Qty:	4	Um: Each
Comment	: Est Rev:A 04.08.18 New Issue KJ/DS					

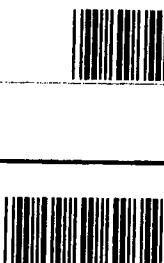
Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING		
Issue P/O: <u>3362</u> to Eagle Copters		
"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"		
Send a copy of this IPP		
2.0	D412711041	Vertical Ref. Door Assy
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Vertical Ref. Door Assy		

3.0 OUTSIDE SERVICE OUTSIDE SERVICES

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

1 Rev. 3

D2046902 Sheet

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window _____

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:	Machine Or Operation:	Description :
1	EA20469-05	Rubber Strip _____
1	EA20469-06	Aluminum Strip _____
1	EA20469-07	Angle _____
1	EA20469-08	Placard _____
1	EA20469-10	Rear Rib Assy _____
1	EA20469-11	Angle _____
1	EA20469-12	Fwd Rib _____
1	EA20469-13	Window _____
1	EA20469-14	Window Retainer _____
1	EA20469-16	Armrest Assy _____
1	EA20469-17	Angle _____
1	EA20469-18	Door Inner Skin _____
1	EA20469-21	Door Cover Panel _____
2	EA20469-23	Link _____
1	EA20469-24	Rod _____
1	EA20469-25	Arm Assy _____

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty	Part Number	Description	Batch
14	AN3-3ABolt		
22	AN3-4ABolt		
24	AN3-7ABolt		
6	AN960-6L Washer		
90	AN960-10L Washer		
34	CR3242-4-2 Rivet		
135	MS20426AD3-3 Rivet		
140	MS20426AD4-3 Rivet		
25	MS20470AD3-3 Rivet		
90	MS20470AD4-3 Rivet		
24	MS21042L3 Nut		
2	MS21042L06 Nut		
13	MS21069L3 Nut Plate		
8	MS21069L08 Nut Plate		
1	MS21071L3 Nut Plate		
1	MS21071L08 Nut Plate		
9	MS21075L3 Nut Plate		
2	MS24677-12 Screw		
6	MS27039-1-09 Screw		

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #: Machine Or Operation:

Description :

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

